

**Listing of the Claims:**

- 1-31. (Canceled)
32. (Previously Amended) A method of making a tool holder, comprising:  
tangentially milling at least one antirotation stop and an insert pocket in the tool holder, wherein the antirotation stop comprises at least two substantially planar surfaces and protrudes from a side wall of the insert pocket.
33. (Previously Amended) The method of claim 32, further comprising:  
tangentially milling a top surface of the pocket with a ball mill.
34. (Canceled)
35. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 32, wherein the antirotation stop comprises three substantially planar surfaces.
36. (Currently Amended) The ~~cutting tool~~ method of claim 35, wherein the pocket further comprises a bottom surface and the three substantially planar surfaces are substantially perpendicular to the bottom surface.
37. (Currently Amended) The ~~cutting tool~~ method of claim 36, wherein the antirotation stop is integral to both the bottom surface and a side surface of the insert pocket.
38. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 32, wherein each insert pocket comprises a side wall for engaging the cutting insert.
39. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 32, wherein the cutting tool holder comprises one or two antirotation stops.

40. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 32, wherein the antirotation stop indexes ~~the~~ a cutting insert disposed in the insert pocket.
41. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 32, wherein the cutting tool holder comprises from one to twenty insert pockets.
42. (Canceled)
44. (Currently Amended) The ~~cutting tool~~ method of claim ~~[[43]]~~ 40, wherein the antirotation stop at least partially extends into ~~the~~ a recess in the indexable cutting insert.
45. (Currently Amended) The ~~cutting tool~~ method of claim 44, wherein the shape of the antirotation stop and the shape of the recess are non-complementary.
46. (Currently Amended) The ~~cutting tool~~ method of claim 45, wherein the insert is a round shaped insert.
47. (Currently Amended) The ~~cutting tool~~ method of claim ~~[[34]]~~ 40, wherein the insert is a round shaped insert.
- 48-60. (Canceled)
61. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 45, wherein the antirotation stop and the recess in the insert engage by a point contact.
62. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 61, wherein the antirotation stop engages the recess at a point defined by the portion of a sphere.

63. (Currently Amended) The ~~cutting tool of claim 34~~ method of claim 32, wherein the antirotation stop comprises at least two substantially planar surfaces and a concave portion defined by portion of a sphere.